

3/9/2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

650.9201
Job Sheet 174075



Part No: 650.9201

Job Qty: 12 ea

Part Name: Eyelet Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 3/23/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A1 IPP REV:A NEW ISSUE 15-01-08 JLKM VERIFIED BY:DD IPP REV:B AS PER DWG A1
15.09.14 DD VERIFIED BY:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	3/15/18	3/15/18	0.00	0.00	Start Up Machining-1		Kt 18-04-09
100	Bandsaw	12 pcs	3/15/18	3/15/18	0.00	0.01	Bandsaw1		Kt 18-04-09
110	CNC Vertical Machining	12 pcs	3/16/18	3/16/18	0.22	5.66	HAAS1-1		Kt 18-04-09
120	QC	12 pcs	3/16/18	3/16/18	0.00	0.00	QC2 Machining-1		Kt 18-04-09
130	QC	12 pcs	3/16/18	3/16/18	0.00	0.00	QC8 Machining-1		Kt 18-04-09
140	Outsource	12 pcs	3/22/18	3/22/18			ATG001-VC	5	CT 18-4-12 At 18/04/18
150	Packaging	12 pcs	3/22/18	3/22/18	0.00	0.00	Packaging2		At 18/04/18
151	Small Fab	12 pcs	3/23/18	3/23/18	0.00	1.02	Small Fab-1		DAS 18-04-12
155	QC	12 pcs	3/23/18	3/23/18	0.00	0.00	QC5		DAS 18-04-12
180	Packaging	12 pcs	3/23/18	3/23/18	0.00	0.00	Packaging3-1		DAS 18-04-12
190	QC21-SA	12 Ea	3/23/18	3/23/18	0.00	0.00	QC21		DAS 18-04-12

Part Op 100 - Cut Blank at 2.200"

Descriptions: 110 - 1-Machine per folio FB361

140 - Issue P/O to ATG : 18051087 Hard Anodize, Color Black and Prime as per Dwg 650.9200

151 - INSERT HELICOIL AS PER DWG

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

18-04-12

151 - QCG

DAS

11

APR 24 2018

9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6S1.000X2.500	7075-T6S Sheet 1" Thick Plate X 2.5" Wide	1.9200 ft (.16 ea)	90-Start up Operation	
MS21209F5-15	Heli Coil	12 Ea (1 ea)	151-Small Fab	5053950

Fm137968

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T6S1.000X2.500	2	13	0
151-Small Fab	MS21209F5-15	12	12	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S059378



Part: 650.9201

Job No: 174075

Serial No/Batch: S059378

Revision:

Inspector:

Date: 04/09/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039587**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039587
PO Date: 4/12/18
Due Date: 4/23/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	174106	646.3313	Upper Guide Issue P/O to ATG : _____ Hard Anodize Color Black and Prime as per DWG 646.3300	Firmed	4/23/18	6 pcs ✓	0 pcs Gx	6 pcs	\$18.25/pcs At 18/04/18	\$109.50
2	175038	647.4116	Shim Issue P/O to ATG: _____ AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed	4/23/18	14 pcs	0 pcs	14 pcs	\$10.80/pcs	\$151.20
3	174075	650.9201	Eyelet Bracket Assembly Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as per Dwg 650.9200	Firmed	4/23/18	12 pcs ✓	0 pcs Lx	12 pcs	\$11.75/pcs At 18/04/18	\$141.00
4	172641	T-8816968001	Formed Channel -Issue P/O to ATG: _____ -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	4/23/18	1 pcs ✓	0 pcs lk	1 pcs	\$67.65/pcs At 18/04/18	\$67.65
5	172642	T-8816968002	Flat Bar -Issue P/O to ATG: _____ -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	4/23/18	1 pcs ✓	0 pcs ly	1 pcs	\$67.65/pcs At 18/04/18	\$67.65
Grand Total:										\$537.00

Order Notes

DAS
11
9-89

CT



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915000

Date: 24-Apr-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
(6) ea	Part: 646.3313 Upper Guide Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22875	Rev: A	PO: PO039587 Line: 1
(12) ea	Part: 650.9201 Eyelet Bracket Assembly Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22877	Rev: A	PO: PO039587 Line: 3
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>24/04/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			